

### **MAIN FEATURES**

### PUSH TO TURN FUNCTION

- > Integrated "push to turn" function
- > Push forces up to 11 N
- > BCD coding 2 to 10 positions
- > Shorting or non-shorting
- > Switching torque up to 7 Ncm
- > For rugged environments
- > Gold plated contacts
- > THT (reflow version on request)
- Washable (sealed contact system)
- > Front panel sealing IP68 (up to 5 bar)
- Operating temperature range: -40 to +85°C
- Various options and customizations



# **PRODUCT VARIETY**

- Push to turn function
   (all positions locked or on-off locked)
- Shaft length
- Shorting or non-shorting
- Terminal style (horizontal; vertical)
- Front panel sealing IP60 or IP68
- Number of positions
- With End-Stop or endless rotating



#### POSSIBLE CUSTOMIZATIONS

- Shaft dimension and shape
- Bushing, mounting
- Switching torque
- Hex or Gray coding
- Pull to turn function
- IP sealing

# TYPICAL APPLICATIONS

- Frequency and channel selection for two way radios
- Target aiming devices
- Aircraft transponders
- Medical equipment
- Industrial automation
- Cockpit applications

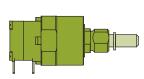
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### <sup>1</sup> PREFERENCE TYPES SELECTION CHART

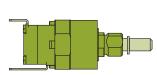
<sup>1</sup> For other types/options, see type key.

### HORIZONTAL, STANDARD-POSITIONS (BCD: 10 POS.), SHORTING, STANDARD SHAFT LENGTH 14 mm, IP68



CODING	POSITIONS / INDEXING ANGLES	TORQUE	PUSH TO TURN	STANDARD BCD 10 POS. (0-9)
BCD	10 (09) / 36°	7 Ncm	All positions locked	07P2T-1330-714S000S
			On-off locked	07P2T-1330-71400S0S
BCD compl.	10 (09) / 36°	7 Ncm	All positions locked	07P2T-1430-714S000S
			On-off locked	07P2T-1430-71400S0S

## VERTICAL, STANDARD-POSITIONS (BCD: 10 POS.), SHORTING, STANDARD SHAFT LENGTH 14 mm, IP68

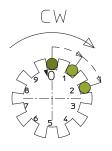


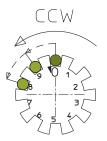
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BCD compl.	10 (09) / 36°	7 Ncm	All positions locked	07P2T-3430-714S000S
			On-off locked	07P2T-3430-71400S0S

#### **PUSH TO TURN EXPLANATION**

#### **ALL POSITIONS LOCKED**

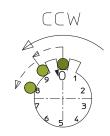
Before actuation every position is locked.





### **ON-OFF LOCKED**

Before actuation only position 0 is locked. All other positions are movable.





## **CODING**

For all available Coding please see technical explanations at the end of the catalog.

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## **SPECIFICATIONS**

Resolution:	BCD: 10 positions max. (36° indexing)	
Switching mode:	Shorting or non-shorting	
Push to turn force:	11N	
Switching torque (new condition):	7 Ncm (+/- 25%)	
Rotational life:	10,000 cycles min.	
End-Stop strength:	70 Ncm min.	
Fastening torque of nut (front panel mounting):	100 Ncm max.	
ELECTRICAL DATA		
Coding/output:	BCD, BCD complementary (shorting or non-shorting)	
Contact resistance (new condition):	50 m $\Omega$ max. (10 $\Omega$ max. end of life)	
Insulation resistance (new condition):	1 GΩ min. @ 500 VDC	
Max. switching/breaking capacity:	5 VA	
Switching current:	0.2 A (resistive load) max.	
Switching voltage:	42 V (resistive load) max.	
Dielectric withstanding voltage:	500 VDC during 60 seconds (pin to pin, pin to housing)	
MATERIAL DATA		
Shaft:	Stainless steel	
Snap ring:	Stainless steel	
Housing:	Zinc diecast, fiber enforced high performance plastic	
Hex-nut:	Brass (Nickel plated)	
Slotted nut:	Brass or stainless steel	
Contact system:	CuBe alloy, AuCo plated (hard gold)	
Soldering leads:	CuBe alloy, tin plated	
Lock washer:	Steel (blue zinc plated)	
Front panel sealing:	EPDM (cell rubber)	
O-rings:	NBR (nitrile), 70 shore	
ENVIRONMENTAL DATA		
Operating/storage temperature range:	-40 to +85°C max.	
IP sealing:	IP60, optional IP68 (2 bar, 1 h) shaft/front panel sealing (5bar, 4 h on request)	
Vibration:	10 G <sub>rms</sub> max. @ 10 to 2000 Hz	
Flammability:	UL94-HB	
SOLDERING CONDITIONS		
Hand soldering:	280°C max. during 2 sec max.	
Wave soldering:	280°C max. during 2 sec max.	
PACKAGING QUANTITY		
Standard tray:	25 pcs. or 50 pcs.	

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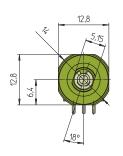


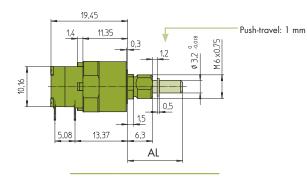
## **DRAWINGS**

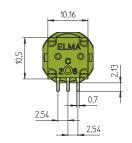
Tolerances unless otherwise specified DIN ISO 2768-1 (m)

## SWITCH DESIGN

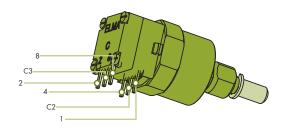
### **HORIZONTAL**



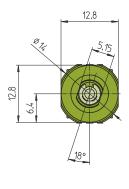


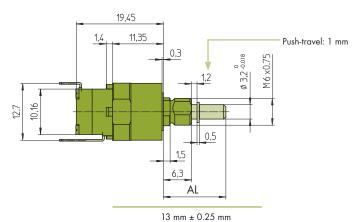


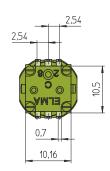
AL 13 mm ± 0.25 mm 14 mm ± 0.25 mm 16 mm ± 0.25 mm



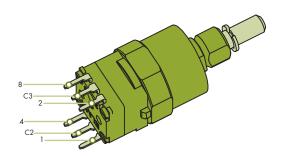
### VERTICAL

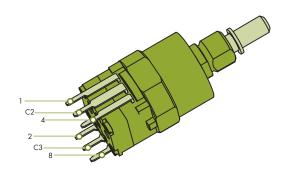






AL 14 mm ± 0.25 mm 16 mm ± 0.25 mm







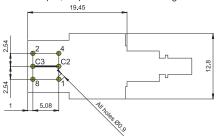
## **DRAWINGS**

Tolerances unless otherwise specified DIN ISO 2768-1 (m)

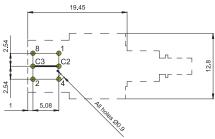
## DRILLING DIAGRAMS

#### **HORIZONTAL**

Commons (C2, C3) must be connected together on the PCB



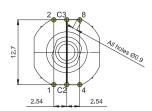
View from switch mounting side of the PCB



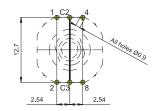
View from soldering side of the switch

#### **VERTICAL**

Commons (C2, C3) must be connected together on the PCB

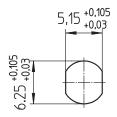


View from switch mounting side of the  $\ensuremath{\mathsf{PCB}}$ 



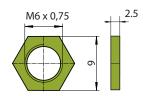
View from soldering side of the switch

## FRONT PANEL CUT OUT



## NUT, LOCK WASHER, FRONT PANEL SEALING

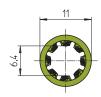
#### **HEX NUT**



Spare part Order number (50 pcs. bag)

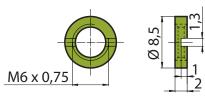
- Brass: 4424-22

## LOCK WASHER





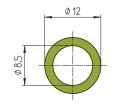
#### **SLOTTED NUT**

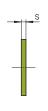


Order number (50 pcs. bag)

- Brass: 4424-28
- Stainless steel (cross slot): 4424-31

### FRONT PANEL SEALING

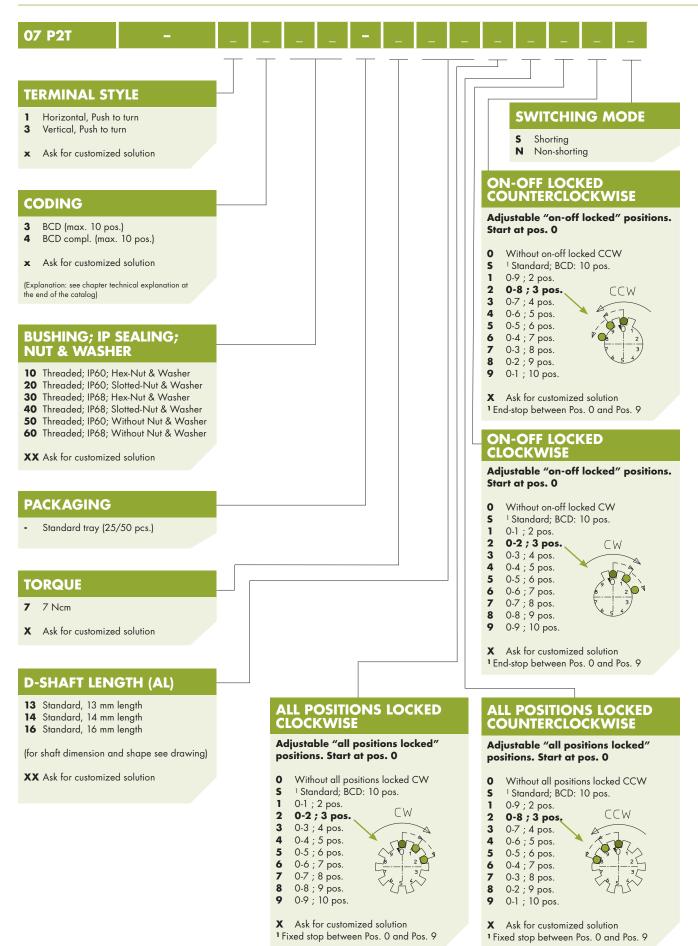




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#### TYPE KEY



# **TECHNICAL EXPLANATIONS**



#### **GENERAL SWITCH TERMS**

#### **POSITION**

A position is a mechanical detent of a switch actuation.

#### **DETENT**

A detent is a positioning device to mechanically stop the rotation of a switch. This can be achieved for instance with a spring-operated ball and an opponent chamfer.

#### POLE

A pole is capable of conducting a single electrical signal. Each layer is equivalent to one pole (1 layer = 1 pole). The number of poles indicates the number of electrical signals/circuits which are controlled by the switch.

#### WAFER, DECK OR LAYER

Here, a wafer is a construction of a fixed and a movable disk. One wafer consists of the necessary contacts for one pole.

#### **INDEXING ANGLE**

An indexing angle is the number of degrees between each consecutive position. For example: 12 positions of a total of 360 degrees results in a 30 degrees indexing angle.

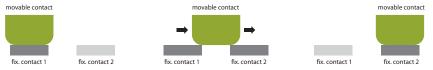
#### **NON-SHORTING CONTACTS "BREAK BEFORE MAKE"**

A non-shorting contact is also known as "break-before-make" and describes the switching action of a pole when switching to the next position. The switch will momentarily be interrupted while it changes for instance from position 1 to position 2 (see picture)



#### SHORTING CONTACTS "MAKE BEFORE BREAK"

A shorting contact is also known as "make-before-break" and describes the switching action of a pole when switching to the next position. The switch will momentarily short two contacts while it changes for instance from position 1 to position 2 (see picture).



#### **CYCLE**

A cycle is one rotation through all positions and back to the start position. The rotational life of coded or selector switches are usually specified by cycles.

### **REVOLUTION**

A revolution is a 360 degree rotation through all positions. The rotational life of encoded switches is usually specified by revolutions.

## BENEFITS OF GOLD-PLATED CONTACTS

Gold-plated contacts should be used for longer rotational life, in corrosive environment or in case the switch will not be actuated for a long period of time.

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# **TECHNICAL EXPLANATIONS**



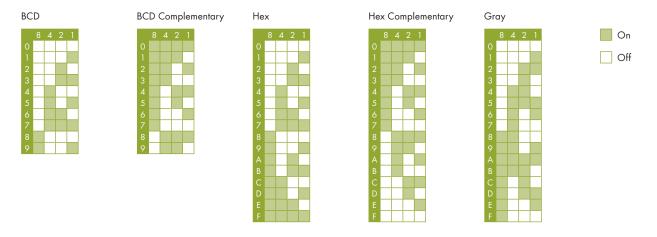
### **ELMA SWITCH TERMS**

### **MECHANICAL CODED SWITCHES (BCD, HEX, GRAY)**

A mechanical coded switch usually works with 4 bits (bit values 1,2,4,8). A common contact (C) shorts the circuit. With 4 bits it is possible to achieve 10 to 16 switch positions (depending on the used code, see picture below) with only 5 connection pins. It is a cost effective way to realize a rotary switch.

Coded switches need a microcontroller with corresponding software.

#### **CODE TABLES**

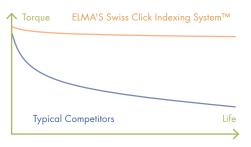


#### **CONCENTRIC FUNCTION**

A concentric rotary switch has two shafts (inner and outer) and logically two switching-functions packed in just one switch.

#### SWISS CLICK INDEXING SYSTEM™

The "Swiss click indexing system" is an Elma label, containing switches with a special indexing to ensure nearly consistent torque over life (see picture below). Switches with that feature are specially marked in the catalogue.



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